

Cycle Start

Feedhold

Homing

Sleep

Unlock

Reset



G54 (P1)

3D View

Manage Widgets (1)

Axes

MDI

Axis	Machine Position	Work Position
X mm	0.000  	0.000 - +  
Y mm	0.000  	0.000 - +  
Z mm	0.000  	0.000 - +  



Y+



Z+

G21 (mm)

80

70

60

50